

## Ethoxypropyl Acetate

| Test Description          | Specification<br>Limits |       | Unit of<br>Measure | Test Method    |
|---------------------------|-------------------------|-------|--------------------|----------------|
|                           | Min                     | Max   |                    |                |
| 1-Ethoxy 2-propyl Acetate | 99                      |       | %(w/w)             | Gas            |
|                           |                         |       |                    | Chromatography |
| Water                     |                         | 0.5   | %(w/w)             | ASTM E-203     |
| Acidity as Acetic acid    |                         | 0.02  | %(w/w)             | ASTM D-1613    |
| Colour, PTCO              |                         | 10    |                    | ASTM D-1209    |
| TYPICAL PROPERTIES        |                         |       |                    |                |
| Density @ 20°C            | 0.940                   | 0.944 |                    | ASTM D-4052    |
| IBP                       | 156.0                   |       | °C                 | ASTM D1078     |
| DP                        |                         | 162.0 | °C                 | ASTM D1078     |

Comments: Physical properties are not monitored constantly.

Issue of revision date: 15.04.2013 Spec Version:1